Error	Description	Instruction	Part No.
Overheating	Temperatures above 120 degrees Celsius	1. Hit the emergency stop 2. Kill the power switch 3. Open the lid 4. Adjust coolant outlet screw 5. Close the lid 6. Turm on the power switch 7. Reset the emergency stop 8. Start the machine	1. ES_001 2. PWS_001 3. HatchHandle 4. XXX_003 5. HatchHandle 6. PWS_001 7. ES_001 8. StartB_001
Faulty door sensor	Door is open while machine is running	1. Pause the current program 2. Open and close the lid 3. Start the program again 4. If the error persists, call maintenance to replace the sensor	1. PauseB_001 2. HatchHandle 3. StartB_001